

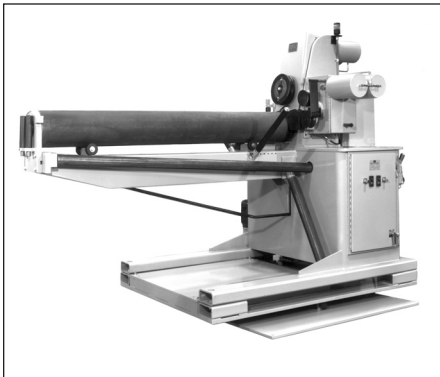
RMG Power-Driven Uncoilers

Cut-Off Saw

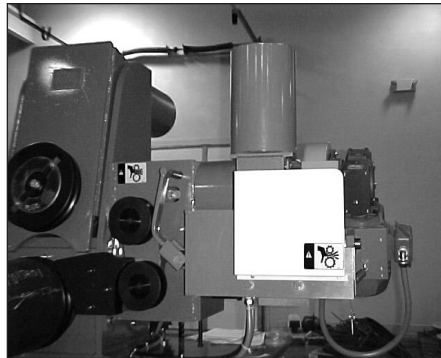
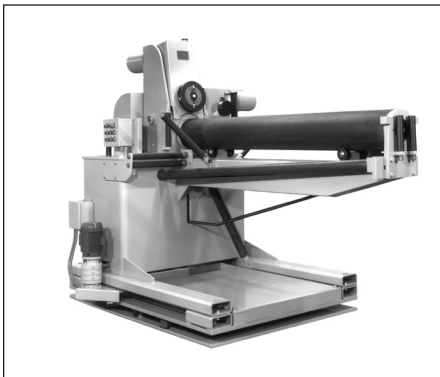
A one horsepower TEFC motor drives the tool steel saw through a wormgear. A pneumatic clamp firmly holds the wire/rod and prevents chatter. Electrical interlocks ensure that the header feed is prevented when the clamp is engaged. The saw blade is completely enclosed with an automatic opening/closing guard.

Rotating Base Assembly

In situations where floor space prohibits access to the end of the mandrel for loading, the uncoiler can be rotated 90° or 180°, in either direction, in order to place the coil on the machine. Once the coil is loaded, the uncoiler is returned to the operating position.



RMG Model 2024 Uncoiler with rotating base assembly; shown in loading (above) and operating (below) positions.



Cut-Off Saw shown attached to an uncoiler feed head.

RMG Huskie Cutter

Totally portable and available in 1.0" (25.4 mm) size, this cutter weighs just 22 lbs.



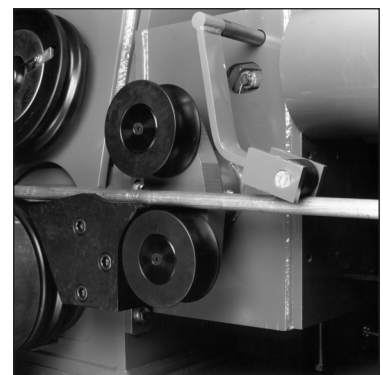
Portable Remote Control Station

Furnished complete with self-coiling extension cord. This extremely useful accessory permits the operator to walk along with the head end of the stock as it is prestraightened and advanced into the production machine's feed mechanism. It includes three pushbuttons: *forward, reverse and release.*



End-of-Coil Detector Switch

Consisting of a trip bar, limit switch and timer, this device senses the end of the coil as it departs from the uncoiler. Delayed by the timer setting, the production machine is then stopped, allowing the end to be welded to the next coil.

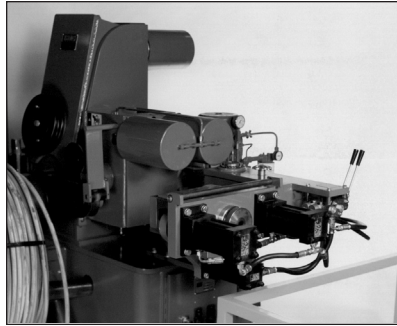


RMG Power-Driven Uncoilers

5.8

Hydraulic Push Pointer

- Can be mounted on a power-driven uncoiler.
- No tools required to change the grips, die and guide.
- Only two pushbuttons "power on" and "power off".
- Manual valves (joy sticks) provide accurate and smooth control.
- Polarity indicator warns of incorrect phasing.



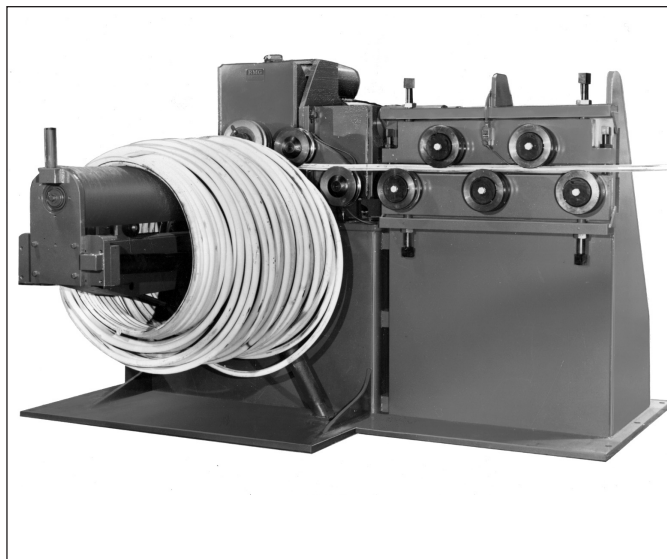
Hydraulic Push Pointer mounted on a power-driven uncoiler.

Hydraulic Push Pointer Specifications

Maximum push force	30,000 lbs. (13,600 Kg)
Maximum wire diameter	1.00" (25.4 mm)
Minimum wire diameter	0.50" (12.7 mm)
Overall dimensions	52" L x 52" H x 30" W (1321 mm x 1321 mm x 762 mm)
Shipping weight	1,550 lbs. (700 Kg)
Wire line height	43.5" (1105 mm)

Integrated Straighteners

Available in *single or double plane, manual or hydraulic release*, and in *.500" (13 mm) to 1.750" (78 mm) range*. See Section 6 for complete specifications.



ROCKFORD MANUFACTURING GROUP INC.

14343 INDUSTRIAL PARKWAY • SOUTH BELOIT, ILLINOIS 61080

PHONE 815.624.2500 • FAX 815.624.7254 • EMAIL: rmgfelm@rmgfelm.com • Website: www.rmgfelm.com